



# M A Metal Stamping Presses

Press No.	Name	Type	Tonnage (Tons)	Bed Size (inches) L-R x F-B	Ram & Bed Mounting	Mounting Hole Size	Stroke (inches)	Shut Height (inches) Min. – Max.	Speed (Strokes per Min.)	Equipped With Knockout	Material Capacity Auto Feed	Cushion Type	Control Type
1	Warco	Straight Side	125	48 x 36	Tee Slots (B)	3/4"- 10	6	8 to 16	41	Yes	.150 x 18.000	None	Wintriss Die Pro
2	Aida	Straight Side	160	92 x 30	Tee Slots	Hydraulic Clamping	7.8	13 3/4 to 17 5/8	30 to 52	Yes	0.90 x 10.000	None	Wintriss SmartPac
4	Johnson	O.B.I.	22	Bed 19 x 11	Bolt Holes	1/2" – 13	2	3 to 8	120	Yes	.030 x 2.000	None	
5	Bliss	Straight Side	135	64 x 36	Bolt Holes	3/4" - 10	6	15 1/4 to 19 1/8	35	No	No	None	Wintriss Die Pro
6	Bliss	Straight Side	75	39 x 28	Bolt Holes (T-B) (Ram 11.5 x 11.5)	5/8" - 11	4	8 1/2 to 12	38	Yes	.080 x 6.000	None	Wintriss Die Pro
7	Niagara	Straight Side	200	60 x 54	Tee Slots (B)	3/4" – 10	8	10 1/2 to 17 1/8	45 to 80	Yes	.080 x 12.000	None	Wintriss SmartPac
8	Helm	Straight Side	300	100 x 48	Tee Slots (B)	3/4" – 10	12	17 3/8 to 24 1/4	19	No	.080 x 24.000	None	Wintriss Die Pro
10	Aida	Straight Side	110	51 x 20.5	Tee Slots (T-B)	5/8" x 11	4.3	8 7/8 to 12 3/8	10 to 95	Yes	.080 x 12.000	None	Wintriss SmartPac
11	Bliss	Straight Side	110	32 x 18	Bolt Holes	1/2" – 13	1	6 to 9	20 to 225	Yes	NA	None	NA
12	Heim	Straight Side	300	101 x 48	Tee Slots (T-B)	3/4" – 10	12	13 7/8 to 24 7/8	19	No	No	None	
13	Bliss	Straight Side	150	84 x 42	Tee Slots (T-B)	3/4" – 10	8	9 3/4 to 17 1/2	20 to 50	No	.090 x 18.000	Air	Wintriss SmartPac
14	Niagara	Straight Side	250	96 x 48	Tee Slots (B)	3/4" – 10	12	13 7/8 to 24 7/8	15 to 30	Yes	No	None	
15	Bliss	Straight Side	150	Ram 48 x 24 Bed 48 x 36	Tee Slots (B)	3/4" – 10	2	10 1/2 to 14 1/2	100 to 300	Yes	.0125 x 18.000	Air	Wintriss Die Pro
16	Niagara	Straight Side	110	Ram 28 x 21 Bed 42 x 27	Tee Slots (B)	5/8" – 11	6	13 1/4 to 18 1/4	40	Yes	No	None	Wintriss
17	Niagara	Straight Side	150	84 x 48	Tee Slots (B)	5/8" – 11	10	11 1/2 to 20 1/2	28	Yes	No	Air	
18	Niagara	Straight Side	150	72 x 48	Tee Slots (B)	None	12	26 1/2 to 35 1/2	36	Yes	No	None	
19	Niagara	Straight Side	110	27 x 42	Tee Slots (T-B)	5/8"-11	6	9 to 11 1/2	40	Yes	No	None	Link
20	Pacific	Straight Side	375	48 x 42	Tee Slots (T-B)	5/8"-11	24	Min.15"	Variable	Yes	No	Air/Oil	
21	Clearing	Straight Side	200	48 x 84	Bolt Holes Top Tee Slots Bottom	5/8"-11	12	18 to 26	Variable	Yes	.080 x 18.000	Air	Wintriss
22	Verson	Straight Side	250	96 x 42	Bolt Holes Top Tee Slots Bottom	5/8"-11	14	19 to 11	40	Yes	.180 x 24.000	None	Wintriss SmartPac
24	Blow	Straight Side	400	108 x 54	Tee Slots (T-B)	3/4"-10	10	16 1/2 to 28	30 to 60	Yes	.125 x 30.000	None	Link
25	Niagara	Straight Side	200	72 x 42	Tee Slots (T-B)	3/4"-10	12	14 1/2 to 30	30	Yes	No	None	Link